

# ADHOC WOODSTOCK

**range** size grain total substance  
50x70 LG 182

**face material** Recycled uncoated papers certified FSC. Pulp-coloured in Betulla shade. Made with 80% selected recycled material pre-consumer and 20% pure E.C.F. fiber. Smoothed and calibrated finish.

**technical features**  
standard/instrument  
unit of measure

substance	thickness	roughness	opacity	tensile strength	
ISO 536	ISO 536	ISO 8791-2	ISO 2471	ISO 1924	
g/m <sup>2</sup>	µm	ml/min	%	Kg/15 mm	
				long	trasv
80	97	220 ± 40	90	4,8	2,5

**adhesive** Modified acrylic adhesive in water-based emulsion. Adhesive suited to a wide range of applications, featuring high tack and adhesion values as well as good processing properties. Approved for indirect foodcontacts and corresponding to UNI EN 71 “toys security” norms.

**technical features**  
unit of measure

technical features	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
unit of measure	g/25 mm	hours	° C	° C	° C
SUPERTACK	1200	3	+ 5	- 10	+ 80

**backing sheet** Single glazed and monosilicone coated white papers. Available in box versions without crack-back.

**technical features**  
standard/instrument  
unit of measure

substance	thickness	opacity	tensile strength	
ISO 536	ISO 534	ISO 2471	ISO 1924	
g/m <sup>2</sup>	µm	%	N/15 mm	
			long	cross
85	92	84	70	40

**notes** Given the considerable amount of recycled content within the face material, it's normal for there to be a slight variation in the shade from one making to the next. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Woodstock is a common used self-adhesive product. Recommended for high quality labels, especially in the wine-making industry.

#### applications

Can be used without problems with the main conventional printing systems; good results in the main cutting and die-cutting operations. The macro-porous surface suggests the use of oxidative drying inks.

#### general informations

The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, cutting piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

#### shelf life