



ADHOC SECURTACK

range size grain total substance
50x70 LG 213

face material Expanded polyethylene film, coated one side. Colour white.

technical features standard/instrument unit of measure	substance	thickness	brightness	opacity	elongation at brake	
	<i>ISO 536</i>	<i>ISO 536</i>	<i>ISO 2470</i>	<i>ISO 2471</i>	-	
	<i>g/m²</i>	<i>µm</i>	<i>%</i>	<i>%</i>	<i>long</i>	<i>trasv</i>
	60	109	90	82	120	80

adhesive Adhesive composed of acrylic polymers in water emulsion. Adhesive for plastic films. Good adhesion on apolar surfaces. Approved for indirect foodcontacts and corresponding to UNI EN 71 “toys security” norms.

technical features unit of measure	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
	<i>g/25 mm</i>	<i>hours</i>	<i>°C</i>	<i>°C</i>	<i>°C</i>
SUPERTACK	1600	3	+ 5	- 10	+ 80

backing sheet Single glazed and monosilicone coated white papers. Only available in the version without crack-back.

technical features standard/instrument unit of measure	substance	thickness	tensile strength	
	<i>ISO 536</i>	<i>ISO 536</i>	<i>ISO 1924</i>	
	<i>g/m²</i>	<i>µm</i>	<i>N/15 mm</i>	
			<i>long</i>	<i>trasv</i>
	135	130	110	65

notes Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Secur tack is a self-adhesive product ideal to protect any product from the danger of counterfeit.

applications

Good printing results using screen-process and offset U.V. The surface requires the use of inks for plastics. Good results in the main cutting and die-cutting operations. Good resistance to tearing and excellent flexibility. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, to cut the piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

**general
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for one year.

shelf life