



ADHOC PATTY MATT

| range | size | grain | total substance |
|-------|--------|-------|-----------------|
| | 50x70 | LG | 192 |
| | 70x100 | SG | 192 |

face material One side coated woodfree white paper with matt finish.

| technical features standard/instrument unit of measure | substance | thickness | brightness | opacity | tensile strength | |
|--|------------------------|----------------|-----------------|-----------------|--------------------------------|--------------|
| | <i>ISO 536</i> | <i>ISO 536</i> | <i>ISO 2470</i> | <i>ISO 2471</i> | <i>ISO 1924</i> | |
| | <i>g/m²</i> | <i>µm</i> | <i>%</i> | <i>%</i> | <i>Kg/15 mm</i> <i>long</i> | <i>cross</i> |
| | 90 | 88 | 93 | 91 | 8,6 | 4,7 |

adhesive Modified acrylic adhesive in water-based emulsion. Adhesive suited to a wide range of applications, featuring high tack and adhesion values as well as good processing properties. Approved for indirect foodcontacts and corresponding to UNI EN 71 “toys security” norms.

| technical features unit of measure | tack | minimum cohesion | application temperature | minimum service temperature | maximum service temperature |
|---------------------------------------|----------------|------------------|-------------------------|-----------------------------|-----------------------------|
| | <i>g/25 mm</i> | <i>hours</i> | <i>°C</i> | <i>°C</i> | <i>°C</i> |
| SUPERTACK | 1200 | 3 | + 5 | - 10 | + 80 |

backing material Single glazed and monosilicone coated white papers. Available in box or bulk packed versions with or without crack-back.

| technical features standard/instrument unit of measure | substance | thickness | opacity | tensile strength | |
|--|------------------------|----------------|-----------------|--|----|
| | <i>ISO 536</i> | <i>ISO 536</i> | <i>ISO 2471</i> | <i>ISO 1924</i> | |
| | <i>g/m²</i> | <i>µm</i> | <i>%</i> | <i>N/15 mm</i> <i>long</i> <i>cross</i> | |
| | 85 | 92 | 84 | 70 | 40 |

notes Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Patty Matt is a common used self-adhesive product. Ideal for multicolour printings when are required exceptional contrast and great detail.

applications

Can be used without problems with the main conventional printing systems; good results in the main cutting and die-cutting operations. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, to cut the piles of a maximum heigh of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

general
informations

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

shelf life