



ADHOC BIADESIVO

range	size	grain	total substance	typology
	70x100	LG	228	FILM
	70x100	LG	259	PAPER
	72x100	LG	465	PAPER

core Double faced sticky tape with white paper or transparent polyester film core, with adhesive on both sides.

technical features standard/instrument unit of measure	substance		thickness		tensile strength		elongation at break	
	ISO 536		ISO 534		ISO 1924			
	g/m ²		µm		kN/m		%	
					long	cross	long	cross
PAPER	62	75	2,8	1,4	-	-	-	-
PAPER	270	335	12,4	5,8	-	-	-	-
FILM	-	23	-	-	95	70	-	-

adhesive Modified acrylic adhesives in water-based emulsion. Are available two types: permanent (Supertack P10P) with high tack and adhesion values as well as good processing properties, and semipermanent (RI22) specifically designed for “stickers collections”. All adhesives are approved for indirect foodcontacts and corresponding to UNI EN 71 “toy security” norms.

technical features unit of measure	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
	g/25 mm	hours	°C	°C	°C
SUPERTACK	1200	3	+ 5	- 10	+ 80
SEMIPERMANENT	500	5	+ 5	- 20	+ 100

backing materials Single glazed and monosilicone coated paper, on both sides of the core. Only available in box version without crack-back.

technical features standard/instrument unit of measure	substance		thickness	opacity	tensile strength	
	ISO 536		ISO 536	ISO 2471	ISO 1924	
	g/m ²		µm	%	N/15 mm	
					long	cross
	80	82	82	65	35	

notes Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Biadesivo is a self-adhesive product, common used, particularly recommended for advertising (sample books) and decorative labels, when high values of tack and good transformation properties are required.

applications

Good results in cutting and die-cutting operations. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, cutting piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

**general
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

shelf life