

range

size

grain

total substance

45x64

LG 144

## face material

High white uncoated papers made with E.C.F. pulp. Specifically Manufactured with reduced relative humidity in terms of double use with offset preprinting and then with final printing with digital toner-based printers. Excellent formation and clarity.

technical features standard/instrument unit of measure

| substance | thickness | brightness | opacity  | tensile strength |       |
|-----------|-----------|------------|----------|------------------|-------|
| ISO 536   | ISO 536   | ISO 2470   | ISO 2471 | ISO 1924         |       |
| g/m²      | μm        | %          | %        | Kg/15 mm         |       |
|           |           |            |          | long             | cross |
| 69        | 78        | 103        | 84       | 6                | 2,8   |

## adhesive

Modified acrylic adhesive in water-based emulsion. Adhesive suited to a wide range of applications, featuring high tack and adhesion values as well as good processing properties. Approved for indirect foodcontacts and corresponding to UNI EN 71 "toys security" norms.

| technical features | tack    | minimum<br>cohesion | application temperature | minimum service<br>temperture | maximum service temperature |
|--------------------|---------|---------------------|-------------------------|-------------------------------|-----------------------------|
| unit of measure    | g/25 mm | hours               | °C                      | °C                            | ° C                         |
| SUPERTACK          | 1200    | 3                   | + 5                     | - 10                          | + 80                        |

## backing material

Single glazed and monosilicone coated white papers. Available in box or bulk packed versions both without crack-back.

technical features standard/instrument unit of measure

| substance | thickness | opacity  | tensile strength |       |  |
|-----------|-----------|----------|------------------|-------|--|
| ISO 536   | ISO 536   | ISO 2471 | ISO 1924         |       |  |
| g/m²      | μm        | %        | N/15 mm          |       |  |
|           |           |          | long             | cross |  |
| 58        | 60        | 70       | 35               | 20    |  |

notes

Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.



Adhoc Arcolaser is a self-adhesive product common used, particularly recommended for printing with xerographic technology (dry toner).

applications

Can be used without problems with the main conventional printing systems; good results in the main cutting and diecutting operations. It is preferable not to put the Toner in offset printed areas. The grain direction in A4 finished size must be parallel to the long side. The fountain solution in offset printing must be reduced to the minimum. It is advisable to use inks compatible with the subsequent xerographic printing (laserdry toner). Do not use anti-setoff spray powder, which might seriously damage the laser-printer. The re-packed material, for laser-printing, must be kept for 48 hours, before using it in the printer or photocopier room, in order to let it aquire the same temperature. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, cutting piles of a maximum heigh of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

general informations

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

shelf life

