



ADHOC PATTY PRINT

range	size	grain	total substance
	50x70	LG	182
	70x100	SG	182

face material White paper, coated on one side and with good surface gloss.

technical features	substance	thickness	brightness	opacity	gloss	tensile strength	
standard/instrument	ISO 536	ISO 536	ISO 2470	ISO 2471	T 480	ISO 1924	
unit of measure	g/m ²	µm	%	%	%	Kg/15 mm	
						long	cross
	80	65	95	88	65	5,4	3,7

adhesive Modified acrylic adhesives in water-based emulsion. Are available three types: permanent (Supertack P10P), removable (RE31) and semipermanent (RI22) specifically designed for “stickers collections”. All adhesives are approved for indirect foodcontacts and corresponding to UNI EN 71 “toy security” norms.

technical features	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
unit of measure	g/25 mm	hours	°C	°C	°C
SUPERTACK	1200	3	+ 5	- 10	+ 80
REMOVABLE	300	0,5	+ 5	- 10	+ 80
SEMIPERMANENT	500	5	+ 5	- 20	+ 100

backing sheet Single glazed and monosilicone coated white papers. Available in box or bulk packed versions with or without crack-back.

technical features	substance	thickness	opacity	tensile strength	
standard/instrument	ISO 536	ISO 536	ISO 2471	ISO 1924	
unit of measure	g/m ²	µm	%	N/15 mm	
				long	cross
	85	92	84	70	40

notes Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc Patty Print is a common used self-adhesive product. Ideal for multicolour printings when are required exceptional contrast and great detail.

applications

Can be used without problems with the main conventional printing systems; good results in the main cutting and die-cutting operations. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, to cut the piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed.

**general
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

shelf life